

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5024-041	INSTRUMENT PANEL CAP ASSY
1	1	D5024-1	INSTRUMENT PANEL CAP
2	24	MS21075L3	NUT PLATE, SELF-LOCKING, FLOATING
3	48	MS20426AD3-4	RIVET, CSK

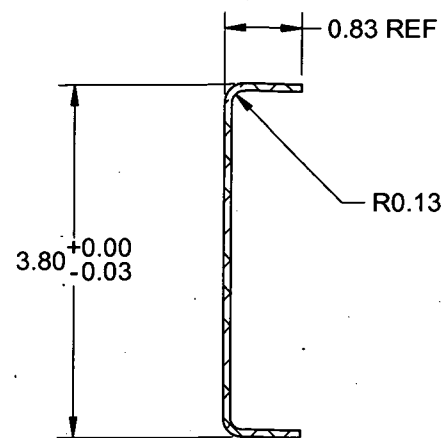
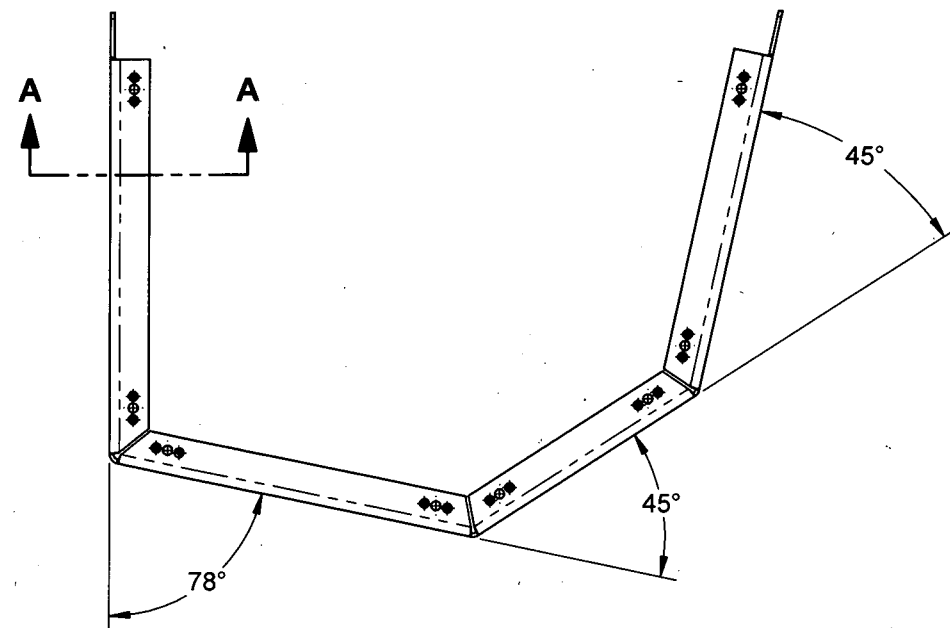
RELEASED  
2014-01-21  
WP

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "BLACK" (4.3.5.7) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 1.21 lbs
  - 8) MASK NUTPLATE THREADS PRIOR TO PAINTING

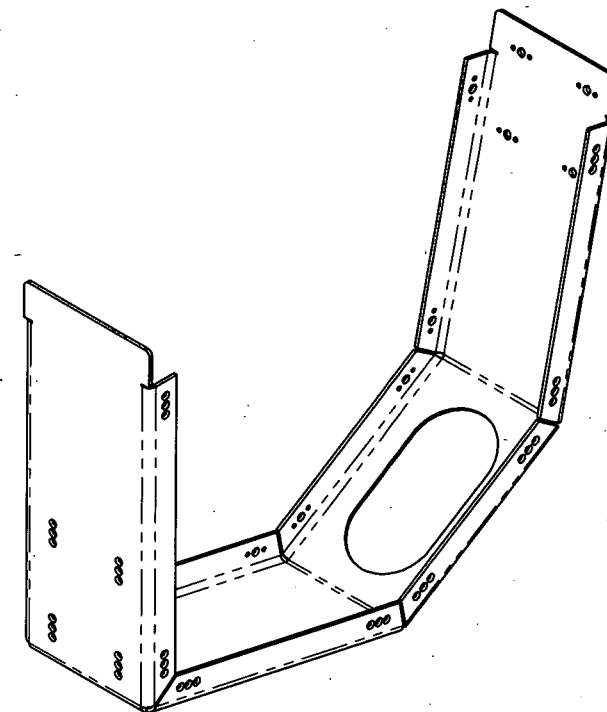
**D5024-041 INSTRUMENT PANEL CAP ASSY**

APPROVED

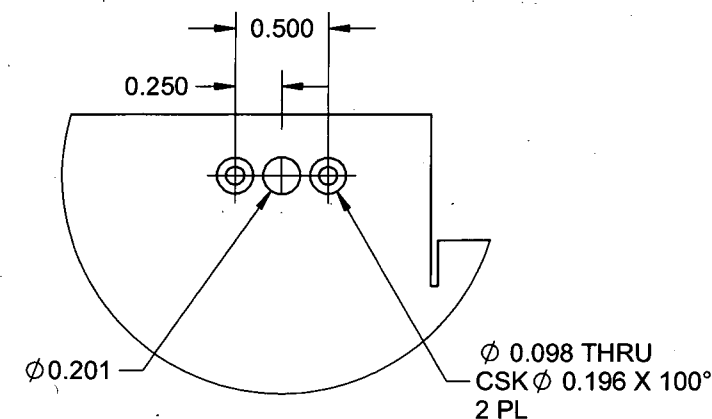
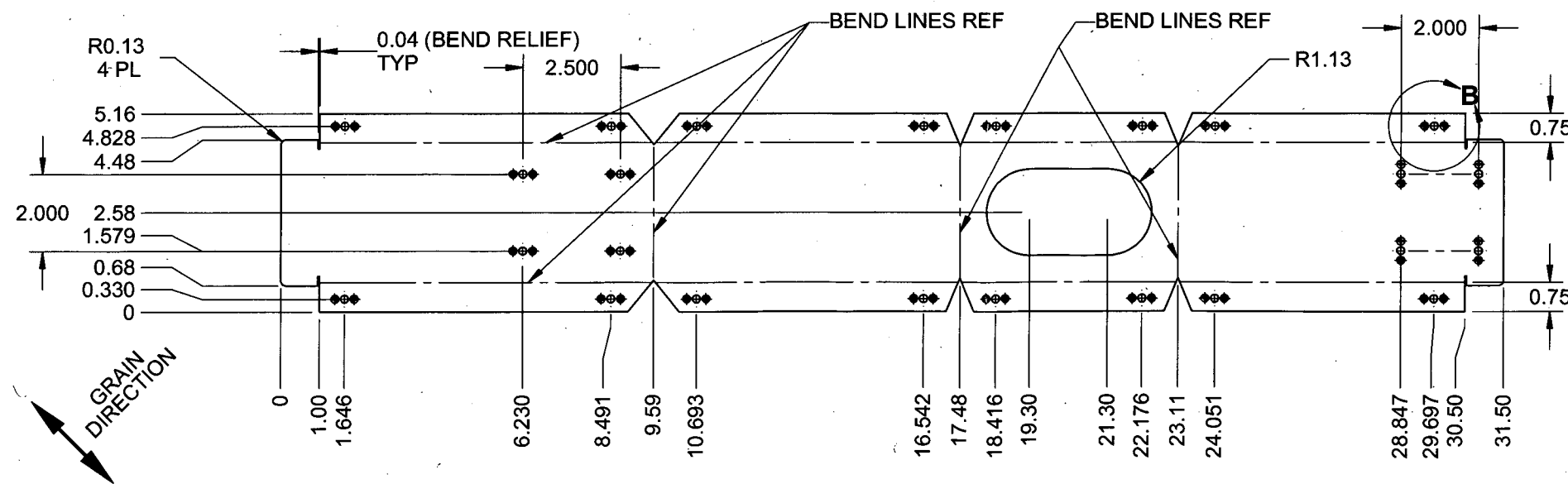
A	NEW ISSUE	DB	13.12.13
REV.	DESCRIPTION		BY DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	DD	D5024	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	INSTRUMENT PANEL CAP	NTS
DATE	14.01.14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**SECTION A-A**  
SCALE 2X



**D5024-1 INSTRUMENT PANEL CAP**  
(MAKE FROM D5024-1F)



**DETAIL B**  
SCALE 4X  
24 PL

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.080)
  - 2) FINISH: D5024-1: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, D5024-1F: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 1.15 lbs
  - 8) ALL NON-DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D5024-1F-A.DXF"

**D5024-1F FLAT PATTERN**

APPROVED

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5024</b>	SHEET 2 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>INSTRUMENT PANEL CAP</b>	NTS
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